

## 1. Scope

This specification applies to the flat-surfaced sign with smooth, rounded corners as illustrated below. This sign will be used outdoors attached to various surfaces.

## 2. Size

Sign shall be 12" tall x 18" wide.

## 3. Industry Standard Compliance

All coloring, text and symbols shall meet the requirements of ANSI Z535, latest revision.

## 4. Color

UV inhibited black opaque background with yellow reflective reversed out copy (3M 680-71 in color).

## 5. Material

Signs shall be made of durable, weather-resistant 0.080" thick raw aluminum. All edges of each sign shall be smooth and free of sharp edges or burrs. The sign material (3M 680-71) and inks shall be UV inhibited. Each sign shall have one 0.25" mounting hole at each corner. The holes shall be spaced 0.75" from each outside edge as illustrated below.

## 6. Surface Protection

Sign shall be overcoated with a clear, tough polyester overlamine film (3M Scotchgard 8991) for added surface protection from UV, abrasion and graffiti.

## 7. Outdoor Durability

Eight years minimum, with exterior exposure.

## 8. Storage Stability

Ten years minimum under normal storage conditions (75° F, 50% relative humidity). Material must be mildew resistant.

